

UDC 621.886.1

April 1973

Clout or slate nails

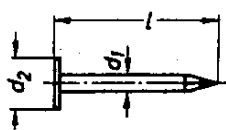
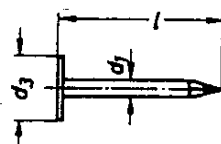
DIN
1160

Breitkopfstifte; Rohr-, Dachpapp-, Schiefer- und Gipsdieleinstifte

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

Details left unspecified are to be selected as appropriate.

Type A, with $d_2 \approx 3 d_1$ Type B, with $d_3 \approx 4 d_1$ Designation of a clout or slate nail, with $d_3 \approx 4 d_1$ (B), of size 20 x 20, with bright finish (bk):

Nail B 20 x 20 DIN 1160 - bk

Size		d_1	Limit deviations*)	l $\pm 1 d_1$	d_2	d_3
Type A	Type B					
—	20 x 20	2	$\pm 0,08$	20	—	7,5 to 8
25 x 25	25 x 25	2,5	$\pm 0,08$	25	7 to 8	9 to 10
—	28 x 25	2,8	$\pm 0,08$	25	—	10 to 11
—	28 x 30	2,8	$\pm 0,08$	30	—	10 to 11
28 x 35	28 x 35	2,8	$\pm 0,08$	35	8 to 9	10 to 11
—	28 x 40	2,8	$\pm 0,08$	40	—	10 to 11

*) Refers to nails with bright finish.

Material and finish

Clout or slate nails shall be made of steel (grade at manufacturer's discretion) and have a bright (bk)¹⁾ or galvanized (zn)¹⁾ finish.

Form of supply

Clout or slate nails shall be supplied in packs of 2,5 kg.

Designation for ordering 100 kg of clout or slate nails, with $d_3 \approx 4 d_1$ (B), of size 20 x 20, with bright finish (bk):

100 kg nails B 20 x 20 DIN 1160 - bk

1) Symbol as in DIN 1653.